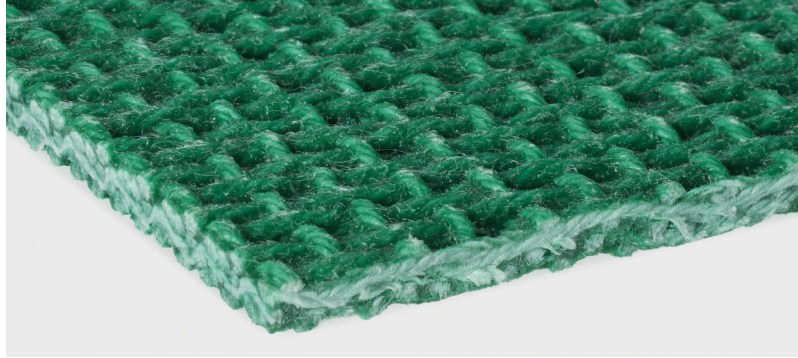


Product Data Sheet

PVC200 FxB-NA green FR



Art. No.: 908938

M 1:2

Applications

Automotive	Punch press belt
Steel	Conveying stamping waste; Metal cutting line/shearing line; Transport of metal parts

Order information

Article number	908938
Suitable for corrugated side walls	No
Belt style	PVC = Interwoven PVC
Standard delivery width	1829 mm / 72.01 in
Longitudinal seam possible	Yes

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Construction

Top face material	Polyvinyl chloride
Surface pattern	Fabric
Coating thickness	0.1 mm / 0.004 in
Color	Green
Driving face material	Polyester fabric, brushed
Surface pattern	Fabric
Color	Green
Tension member material	3-ply interwoven fabric of polyester spun warp and weft
Number of fabric plies	1

Technical data

Total thickness	4.95 mm ± 0.25 0.195 in ± 0.01
Weight	5.47 kg/m ² ± 0.55 1.12 lbs/ft ² ± 0.112
k1% value relaxed (effective pull at 1% elongation), established in line with ISO 21181:2005	11.38 N/mm / 65 lbf/in
Recommended Elongation at fitting min.	0.5 %
Recommended Elongation at fitting max.	1.5 %
Rated working tension	35 N/mm / 200 lbf/in at 2 % Elongation
Friction coefficient of driving face against steel panel according ISO 21182	0.35
Friction coefficient of top face against steel panel according ISO 21182	0.45
Permissible operating temperature	-18/82 °C 0/180 °F
Hardness of top face coating as per DIN 53505 (Shore A)	95

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Properties

Lateral stiffness	Laterally flexible
Troughable	Yes
Suitable for accumulation	No
Inclined conveying	No
Suitable for knife edges	No
Suitable for curves	No
Flame-retardant	FR (ASTM D-378)
Noise development	Normal
Coating/fabric exceptionally cut resistant	Yes
Belt support	Slider bed (support rollers possible)
UV resistance	Normal

Electrostatic properties

Not antistatic	Belt material with electrically insulating properties
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Fabrication

Suitable for corrugated side walls	No
Profiles on top face	Yes
Profiles on underside	Yes
Mechanical fasteners	Alligator®RS187; Clipper® #3

Minimum drum diameter

Z-splice, counter-bending	89 mm / 3.5 in
Mechanical Alligator® fastener, bending	102 mm / 4 in
Mechanical Clipper® fastener, bending	76 mm / 3 in

Remarks

Chemical resistance	V
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The physical data in this data sheet is approximate, can alter depending on production environments and was

PVC200 FxB-NA green FR

established at standard ambient conditions (23°C/73°F, 50% relative humidity) in accordance with DIN 50014/ISO 554. Fluctuations in climate can cause variations.

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