

### Product Data Sheet

# PVC350 P FxBB-NA black

#### Applications

<b>General material handling</b>	Horizontal conveying (metering)
<b>Metalworking &amp; automotive industry</b>	Blank conveying/stacking systems

#### Order information

<b>Article number</b>	908733
<b>Suitable for corrugated side walls</b>	No
<b>Belt style</b>	PVC = Interwoven PVC
<b>Standard delivery width</b>	1829 mm / 72.01 in
<b>Longitudinal seam possible</b>	Yes

#### Construction

<b>Top face material</b>	Polyvinyl chloride
<b>Surface pattern</b>	Fabric
<b>Coating thickness</b>	0.1 mm / 0.004 in
<b>Color</b>	Black
<b>Driving face material</b>	Polyvinyl chloride impregnation
<b>Surface pattern</b>	Fabric
<b>Color</b>	Black
<b>Tension member material</b>	2-ply interwoven fabric of polyester spun and filament warp and weft
<b>Number of fabric plies</b>	1
<b>Remarks to tension member</b>	Only top face saturated with PVC to make improved coating of driving face with PU possible

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#### Technical data

<b>Total thickness</b>	5.21 mm ± 0.25 0.205 in ± 0.01
<b>Weight</b>	4.64 kg/m <sup>2</sup> ± 0.46 0.95 lbs/ft <sup>2</sup> ± 0.095
<b>k1% value relaxed (effective pull at 1% elongation), established in line with ISO 21181:2005</b>	15 N/mm / 85.65 lbf/in
<b>Recommended Elongation at fitting min.</b>	0.5 %
<b>Recommended Elongation at fitting max.</b>	1.5 %
<b>Rated working tension</b>	61 N/mm / 350 lbf/in at 2 % Elongation
<b>Friction coefficient of driving face against steel panel according ISO 21182</b>	0.2
<b>Friction coefficient of top face against steel panel according ISO 21182</b>	0.4
<b>Permissible operating temperature</b>	-18/82 °C 0/180 °F
<b>Hardness of top face coating as per DIN 53505 (Shore A)</b>	80

#### Properties

<b>Lateral stiffness</b>	Laterally flexible
<b>Troughable</b>	Yes
<b>Suitable for accumulation</b>	No
<b>Inclined conveying</b>	No
<b>Suitable for knife edges</b>	No
<b>Suitable for curves</b>	No
<b>Flame-retardant</b>	No
<b>Noise development</b>	Normal
<b>Particular surface properties</b>	<ul style="list-style-type: none"> <li>▸ Not adhesive</li> <li>▸ Coating/fabric abrasion resistant</li> </ul>
<b>Coating/fabric exceptionally cut resistant</b>	Yes
<b>Belt support</b>	Slider bed (support rollers possible)
<b>UV resistance</b>	Normal

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#### Electrostatic properties

<b>Not antistatic</b>	Belt material with electrically insulating properties
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#### Fabrication

<b>Suitable for corrugated side walls</b>	No
<b>Profiles on top face</b>	Yes
<b>Profiles on underside</b>	Yes
<b>Mechanical fasteners</b>	On request

#### Minimum drum diameter

<b>Z-splice, bending</b>	160 mm / 6.3 in
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#### Remarks

<b>Chemical resistance</b>	Good
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The physical data in this data sheet is approximate, can alter depending on production environments and was established at standard ambient conditions (23°C/73°F, 50% relative humidity) in accordance with DIN 50014/ISO 554. Fluctuations in climate can cause variations.

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