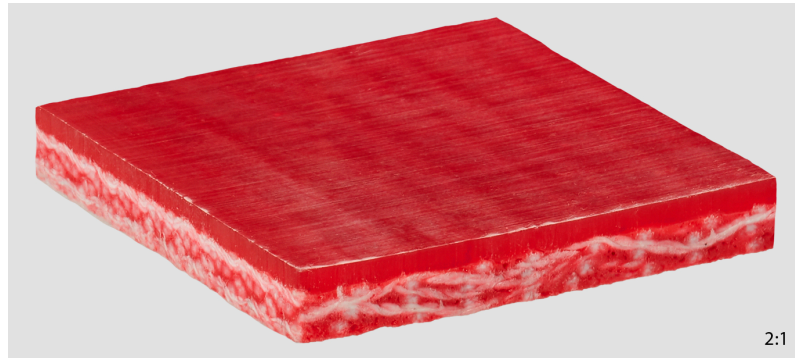


Product Data Sheet

PU200 HCxB-NA red



Art. No.: 908118

M 1:2

Applications

Automotive	Punch press belt
General material handling	Horizontal conveying

Order information

Article number	908118
Suitable for corrugated side walls	Yes
Belt style	PU = Polyurethane
Standard delivery width	1829 mm / 72.01 in
Longitudinal seam possible	Yes

PU200 HCxB-NA red

Construction

Top face material	Polyurethane, hard
Surface pattern	Smooth
Coating thickness	2.03 mm / 0.08 in
Color	Red
Driving face material	Polyester fabric, brushed
Surface pattern	Fabric, coarse
Color	Red
Tension member material	3-ply interwoven fabric of polyester spun warp and weft
Number of fabric plies	1
Driving face weave	Similar to twill weave, low-noise
Remarks to tension member	Carcass impregnated with oil and fat resistant polyvinylchloride

Technical data

Total thickness	6.1 mm ± 0.3 0.24 in ± 0.012
Weight	6.84 kg/m ² ± 0.34 1.4 lbs/ft ² ± 0.07
k1% value relaxed (effective pull at 1% elongation), established in line with ISO 21181:2005	10.51 N/mm / 60 lbf/in
Recommended Elongation at fitting min.	0.5 %
Recommended Elongation at fitting max.	1.5 %
Rated working tension	35 N/mm / 200 lbf/in at 2 % Elongation
Friction coefficient of driving face against steel panel according ISO 21182	0.35
Friction coefficient of top face against steel panel according ISO 21182	1
Permissible operating temperature	-29/82 °C -20/180 °F
Hardness of top face coating as per DIN 53505 (Shore A)	90

PU200 HCxB-NA red

Properties

Lateral stiffness	Exceptionally laterally stiff
Troughable	No
Suitable for accumulation	No
Inclined conveying	No
Suitable for knife edges	No
Suitable for curves	No
Flame-retardant	No
Noise development	Normal
Particular surface properties	<ul style="list-style-type: none"> ▶ Good grip ▶ Coating/fabric abrasion resistant ▶ Adhesive ▶ Coating/fabric high abrasion resistant ▶ High cut resistance
Belt support	Slider bed (support rollers possible)
UV resistance	Normal

Electrostatic properties

Not antistatic	Belt material with electrically insulating properties
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Fabrication

Suitable for corrugated side walls	Yes
Profiles on top face	Yes
Profiles on underside	Yes
Mechanical fasteners	Alligator®RS187; Clipper® #4; Clipper® U4

Minimum drum diameter

Z-splice, counter-bending	89 mm / 3.5 in
Mechanical Alligator® fastener, bending	102 mm / 4 in
Mechanical Clipper® fastener, bending	102 mm / 4 in

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Remarks

Chemical resistance	U
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The physical data in this data sheet is approximate, can alter depending on production environments and was established at standard ambient conditions (23°C/73°F, 50% relative humidity) in accordance with DIN 50014/ISO 554. Fluctuations in climate can cause variations.

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