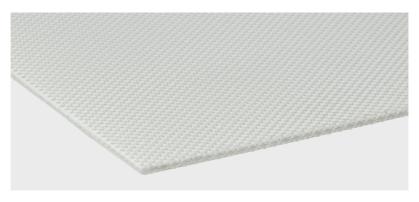


conveyor and processing belts

Product Data Sheet

E 4/2 U0/R2 STR-HACCP-FF white FDA



Art. No.: 904708 M 1:2





Applications

Food industry	Inclined transport and positioning food
Nonwoven	Web and fibre conveying for hygienic applications; Web conveying applications
Paper & corrugated cardboard industry	Sanitary products processing; Wet-tissue conveying

Order information

Article number	904708
Suitable for corrugated side walls	No
Standard delivery width	1400 mm / 55.12 in
Longitudinal seam possible	Yes





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Construction

Top face material	High Grip
Surface pattern	Normal texture
Coating thickness	0.2 mm / 0.008 in
Color	White
Driving face material	Polyurethane impregnation
Surface pattern	Fabric
Color	Transparent
Tension member material	Laterally stiff fabric of polyester warp and weft
Weave pattern	2
Driving face weave	Rep weave

55 mm ± 0.15 061 in ± 0.006 55 kg/m² ± 0.15 317 lbs/ft² ± 0.031 N/mm / 28.55 lbf/in
55 kg/m² ± 0.15 317 lbs/ft² ± 0.031
317 lbs/ft² ± 0.031
N/mm / 28.55 lbf/in
3 %
%
2
95
0/100 °C, for a short time 120 °C
2/212 °F, for a short time 248 °F





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Properties

Lateral stiffness	Laterally stiff
Troughable	No
Suitable for accumulation	No
Inclined conveying	Limited
Suitable for knife edges	Yes
Suitable for curves	No
Flame-retardant	No
Noise development	Normal
Belt construction for reduced residual shrinkage	Yes
Frayfree belt design: Belt edges are wear resistant and non fraying	Yes
Belt support	Slider bed (support rollers possible)

Food properties

(EU) 10/2011 and (EC) 1935/2004	Suitable for the transport of unpacked Food in compliance with food safety regulation (EU) 10/2011 and regulation (EC) 1935/2004
FDA 21CFR	Suitable for the transport of unpacked Food in compliance with FDA regulation 21CFR
MHLW 370 V2020	Compliant to the regulation MHLW 370 (Ministry of Health and Welfare Notification No. 70 Version 2020) for the transport of unpackaged foodstuffs.
HACCP	Special design that supports the HACCP concept; resistant to hot water; ideal for frequent cleaning cycles.

Electrostatic properties

Antistatic	Belt material with an electrically conductive
	antistatic agent. Volume resistance (RDi) in
	longitudinal direction parallel to plane of belt
	< 3 x 10 ⁸ Ω. Measurement according DIN EN
	ISO 21178.





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Fabrication

Belt edge sealing	Smartseal
Suitable for corrugated side walls	No
Profiles on top face	Yes
Profiles on underside	Yes

Minimum drum diameter

Z- splice - 70 x 11,5 mm, counter-bending	24 mm / 0.9 in
Stepped overlap splice, counter-bending	50 mm / 2 in
Stepped Z-splice, counter-bending	30 mm / 1.2 in
Stepped overlap splice, counter-bending	40 mm / 1.6 in
Stepped Z-splice, bending	24 mm / 0.9 in
Z- splice - 70 x 11,5 mm, bending	14 mm / 0.6 in
Z-splice, minimum radius fixed knife edge 3 mm / 0.1 in	

Remarks

Chemical resistance	On request
	•

The physical data in this data sheet is approximate, can alter depending on production environments and was established at standard ambient conditions (23°C/73°F, 50% relative humidity) in accordance with DIN 50014/ISO 554. Fluctuations in climate can cause variations. See our brochure "Technical Information 1" no. 317 which shows the types of belts that can be supplied and the manufacturing tolerances. Customised types require written confirmation.

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